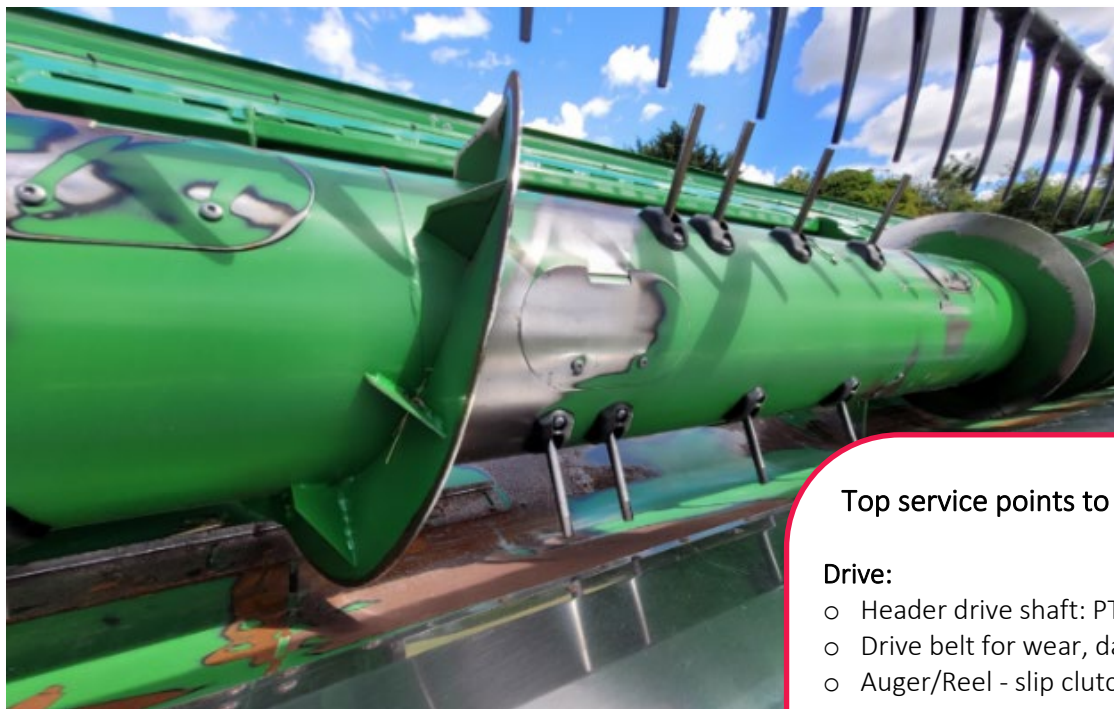


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## Get ahead of your next breakdown!

### Vapormatic are on hand to replace your fastest wearing parts

Don't make it hard work for your header with blunt knives, worn fingers, damaged reel tines or burnt drive belts. Feel confident that you can gather your crops and finish the fields while the weather is good!



### Take me straight to :

- Sections
- Fingers
- Other Cutterbar parts
- Auger accessories
- Hold down clips
- Reel tine
- Sensing Band/Auto-Height Control
- Bolts & nuts

#### Top service points to check for your Header:

##### Drive:

- Header drive shaft: PTO shaft lubrication
- Drive belt for wear, damage, cuts or burnt spots
- Auger/Reel - slip clutch for slippage/burnt

##### Cutterbar checks:

- Broken/damaged sections
- Bent/damaged/worn fingers

##### Auger:

- Damage to auger
- Bent/broken crop fingers

##### Reel:






- Damaged reel tines
- Crop wrapping/build-up

##### AHC (Auto Height Control):

- Sensor bands – wearing thin, damage/bent (for correct/accurate operation)

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## Sections

Part No	OE Ref	Photo	Technical Specs
<a href="#">VLH6387</a> Section	Z93077		11 teeth per inch, serrated Qty 25x  <b>Applications</b> 600R Headers
<a href="#">VLH6388</a> Section	Z93078		11 teeth per inch, serrated Qty 25x  <b>Applications</b> 600R Headers
<a href="#">VLH6453</a> Section Connector	H156240		<b>Applications</b> 600F, 600R, HD F/R & X headers  <b>Associated parts:</b> <a href="#">VLG4402</a> Section nuts
<a href="#">VLH6383</a> Section Guide	H204371		With Fabricated Triple Fingers  <b>Applications</b> 600 Headers
<a href="#">VLH6382</a> Section guide	HXE62873		With Fabricated Double Fingers  <b>Applications</b> 600R Headers

To see a [full list of John Deere Combine replacement parts - click here](#)








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## Fingers

Part No	OE Ref	Photo	Technical Specs
<a href="#">VLH6461</a> Forged Double Finger	H153719		<p><b>Applications</b> 600R, 900R &amp; F headers</p> <p><b>Associated Parts:</b> <a href="#">VLG1763</a>, <a href="#">VLG1979</a>, <a href="#">VLG1767</a> bolts.</p>
<a href="#">VLH6419</a> Forged Triple Finger	H153855 H171032		<p><b>Applications</b> 600R, 900R &amp; F headers</p> <p><b>Associated Parts:</b> <a href="#">VLG1979</a> &amp; <a href="#">VLG1767</a> bolts &amp; nuts</p>
<a href="#">VLH6405</a> Fabricated Double Finger	AXE37174		<p><b>Application</b> 600R headers</p>
<a href="#">VLH6377</a> Crop Finger cover	H87193		<p><b>Applications</b> 600F, 600F, 900F &amp; R headers</p> <p><b>Associated parts</b> <a href="#">VLH6402</a> bolts</p>
<a href="#">VLH6406</a> Crop Finger Guide	H168206		<p><b>Applications</b> 600R, 600F &amp; 900 Headers</p> <p><b>Associated parts:</b> <a href="#">VLH6402</a> bolts</p> <p>Qty 2x</p>
<a href="#">VLH6400</a> Crop Finger Steel Tine	H169914		<p><b>Applications</b> 600R Headers</p> <p><b>Associated parts:</b> <a href="#">VLH6406</a> Crop Finger guides, <a href="#">VLH6395</a> &amp; <a href="#">VLH6396</a> Retainers, <a href="#">VLH6393</a> Clip, <a href="#">VLH6394</a> Clip, <a href="#">VLH6391</a> Bearing</p>
<a href="#">VLH6392</a> – Crop Finger Kit	AH214868		<p><b>Applications</b> 600R Headers</p> <p><b>Associated parts</b> <a href="#">VLH6400</a> Crop finger, <a href="#">VLH6395</a> Retainer, <a href="#">VLH6393</a> Clip.</p>



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## Other cutterbar parts

Part No	OE Ref	Photo	Technical Spec
<a href="#">VLH6460</a> Divider Tube	AXE67092		Base arm for both short or long foldable dividers – LH or RH  <b>Applications</b> 600R Headers
<a href="#">VLM9259</a> Cutterbar Drive Belt	H210003		Retracted & middle cutterbar, length 2825mm
<a href="#">VLM9260</a> Cutterbar Drive Belt	H202647		Fixed cutterbar, length 3327mm  <b>Applications</b> 600F, 600R, 900F & R headers
<a href="#">VLM9097</a> Cutterbar Drive Belt	H221324		Extended cutterbar, length 3085mm  <b>Applications</b> 600R Headers
<a href="#">VLD3408</a> Cutterbar Knife Head Bearing	DE19475		ID 25 mm x 37mm  <b>Applications</b> 600F, 600R, 900F & R headers  <b>Associated parts</b> <a href="#">VPJ3772</a> bearing
<a href="#">VPJ3775</a> Cutterbar drive gearbox bearing	DE19782		For DE19785 gear case  <b>Applications</b> 600F, 600R, 900F & R Headers  <b>Associated parts</b> <a href="#">VPJ3769</a> Bearing, <a href="#">VPJ3770</a> Bearing, <a href="#">VPJ3771</a> Bearing, <a href="#">VPJ3772</a> Bearing
<a href="#">VPJ2135</a> Drive Knife Bush	H15718		  <b>Applications</b> 600F, 600R, 900F & R Headers

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## Auger Accessories






Part No	OE Reference	Photo	Technical Spec
<a href="#">VPJ3768</a> Auger Support Bearing	AE37204		<p><b>Drive side</b> 80mm x 36.5mm x 21mm (ID 34.95mm)</p> <p><b>Applications</b> 600F, 600R headers</p> <p><b>Associated parts:</b> <a href="#">VPJ2133</a> Bearing flange</p>
<a href="#">VLD7014</a> Auger Drive chain	AH215201		<p>80H chain, 77x links</p> <p><b>Applications</b> 600R Headers</p> <p><b>Associated parts</b> <a href="#">VLD7015</a> Half link</p>

## Hold down clips

Part No	OE Ref	Photo	Technical Specs
<a href="#">VLH6378</a> Hold Down Clip	H127801		<p><b>Applications</b> 200, 3000, 600R &amp; 900R/F headers</p> <p><b>Associated Parts</b> <a href="#">VLH6381</a> shims, <a href="#">VLG1979</a> bolts</p>
<a href="#">VLH6452</a> Hold Down Guard	H204289		<p><b>Applications</b> 600R headers</p> <p><b>Associated Parts</b> <a href="#">VLG1980</a> bolts</p>

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## Reel Tine Kits

Part No	OE Ref	Photo	Technical Specs
<a href="#">VLH6459</a> Reel Tine Kit	AH166493		<p><b>Includes</b> Plastic tine, Full Bat, Qty 130x</p> <p><b>Applications</b> 600F, 600R, 900F &amp; R headers</p> <p><b>Associated Parts</b> <a href="#">VLH6435</a> bolts, <a href="#">VLH6431</a> Tine kit (qty 10x)</p>
<a href="#">VLH6432</a> Reel Tine Kit	AH166491		<p><b>Includes</b> Plastic tine, RH Bat, Qty 10x</p> <p><b>Applications</b> 600F, 600R, 900F, R Header</p> <p><b>Associated parts</b> <a href="#">VLG1980</a></p>
<a href="#">VLH6430</a> Reel Tine kit	AH166490		<p><b>Includes</b> Plastic Tine, LH Bat, Qty 10x</p> <p><b>Applications</b> 600F, 600R, 900F &amp; R Headers</p> <p><b>Associated parts</b> <a href="#">VLG1980</a></p>
<a href="#">VLH6384</a> Reel Tine Kit	KXE10477		<p><b>Includes</b> Plastic Tine, No Bat, Qty 10x</p> <p><b>Applications</b> 600F, 600R, 900F &amp; R headers</p> <p><b>Associated parts</b> <a href="#">VLG1980</a></p>
<a href="#">VLH6386</a> Reel Tine Kit	BH84041		<p><b>Includes</b> Steel tine – Anti-wrap kit</p> <p><b>Applications</b> 600R, 900F &amp; R Headers</p>

## New Product Update & Parts Information

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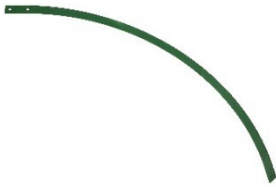



### Reel Tine continued

Part No	OE Ref	Photo	Technical Specs
<a href="#">VLH6397</a> Reel Tine	Z102299		Steel Tine <b>Applications</b> 600R headers <b>Associated parts</b> <a href="#">VLH6401</a> bolts, <a href="#">VLH6407</a> nuts.
<a href="#">VLH6385</a> Reel Pivot Brush	BH84041		Steel - 44.5mm x 40mm x 38mm <b>Applications</b> 600R, 900F & R headers
<a href="#">VLH6403</a> Reel Cam Follower	AH169497		<b>Applications</b> 600F 600R, 900F, D & R headers
<a href="#">VLH6380</a> Reel Tine bolt	H175609		<b>Applications</b> 500F, 600R, 900F & R headers
<a href="#">VLH6379</a> Reel Tine bar bearing	AXE28803		<b>Applications</b> 600F, 600R Headers <b>Associated parts</b> <a href="#">VLH6414</a> bolts

To see a [full list of John Deere Combine replacement parts - click here](#)

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## Sensing Band/Auto-Height Control

Part No	OE Ref	Photo	Technical Specs
<a href="#">VLH6049</a> AHC* Sensing Band	H171395		<b>Applications</b> 600R, 900R & F Headers <b>Associated parts</b> <a href="#">VLH6052</a> spring, <a href="#">VLH6051</a> bracket & <a href="#">VLH6050</a> wear guide
<a href="#">VLH6052</a> AHC* Sensing band spring	H174182		<b>Application</b> 600R Headers <b>Associated Parts</b> <a href="#">VLH6049</a> sensing band, <a href="#">VLH6051</a> bracket & <a href="#">VLH6050</a> wear guide
<a href="#">VLH6051</a> AHC* sensing band bracket	AH173169		<b>Application</b> 600R Headers <b>Associated parts</b> <a href="#">VLH6049</a> sensing band, <a href="#">VLH6052</a> spring & <a href="#">VLH6050</a> wear guide
<a href="#">VLH6050</a> AHC* Sensor guide	Z65228		<b>Application</b> 600R Headers <b>Associated parts</b> <a href="#">VLH6049</a> sensing band <a href="#">VLH6052</a> spring

\*Auto height control

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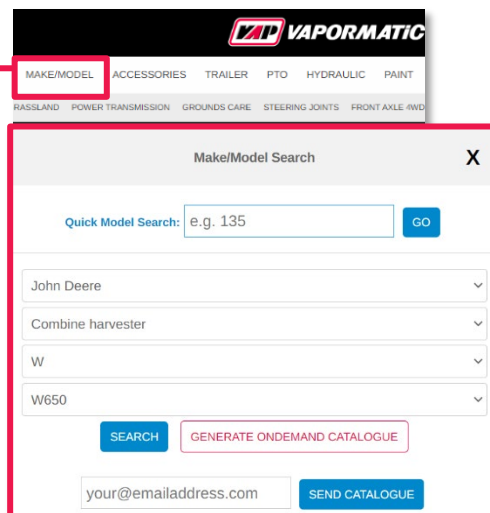
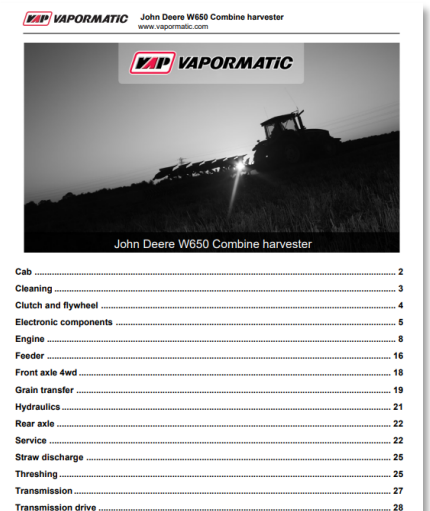
Bulletin	UK	Export	Issued
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## Bolts & Nuts

Part No	OE Ref	Photo	Technical Specs
<a href="#">VLH6398</a> Section Rivet bolts & nuts	H158341		<b>Applications</b> 600R, 600F, HDR, HDF & HDX headers <b>Associated Parts</b> <a href="#">VLG4402</a> nut
<a href="#">VLH6413</a> Section Rivet nuts	HR50058		M6, Qty 10x <b>Applications</b> 600R & 900 headers
<a href="#">VLG4204</a> Lifter fitting special nuts	Z47492		Qty 5x <b>Applications</b> 200, 300, 600R, 600F, 800, 900 & 900R/D headers

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John Deere W650 Combine harvester	
	
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All Vapormatic quality replacement parts carry an industry leading **12 month parts and labour warranty**. For further information on specific items please visit [www.vapormatic.com](http://www.vapormatic.com)